

G.J. OLIVER, INC.  
ALLtra PG30-20 Gantry Cutting Machine

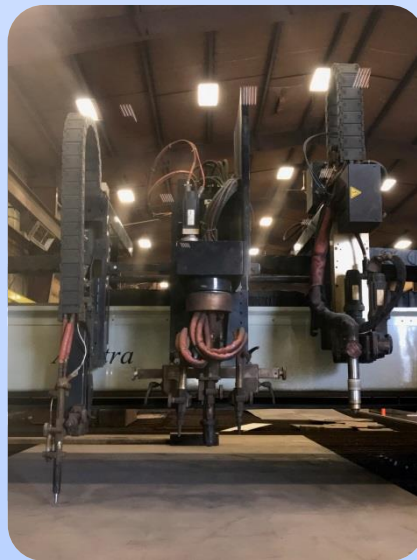
The ALLtra model PG30-20 is a heavy duty gantry style cutting machine with advanced CNC control, multiple oxy-fuel and plasma stations.

This State-of-the-Art cutting machine provides rapid and precise cutting of complex shapes from light sheet metal to heavy plate materials.



# ALLtra PG-30-20 Gantry Cutting Machine

The cutting torch stations are all mounted on a single gantry system that operates above two separate tables. One is a water table with a plate holding space of 44 Ft x 21 Ft and the other is a free air table that has a material holding space of 18 Ft x 8 Ft. Working space varies according to the type of cut but generally the maximum working space for any material being cut and beveled on all 4 sides on the water table is about 40 Ft x 18 Ft. The free air table is reserved for cutting heavier plate materials and provides a straight cut working space of approximately 12 Ft x 8 Ft.



The Alltra PG30-20 is configured with two processes that cover all the cutting needs of our shop. One is oxygen- fuel shape cutting and multi tip beveling; the other is high-definition plasma that operates in conjunction with a Four Sided Beveling Unit (FSBU). The water table is integrated into the machine control and has 3 water level settings enabling the operator to select the water level that best suites the cutting conditions.

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